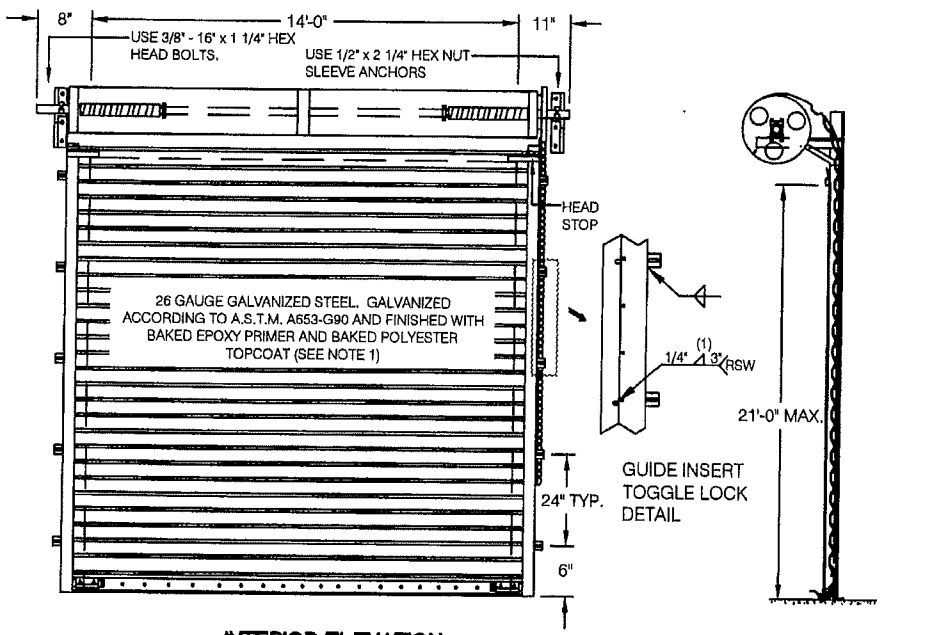
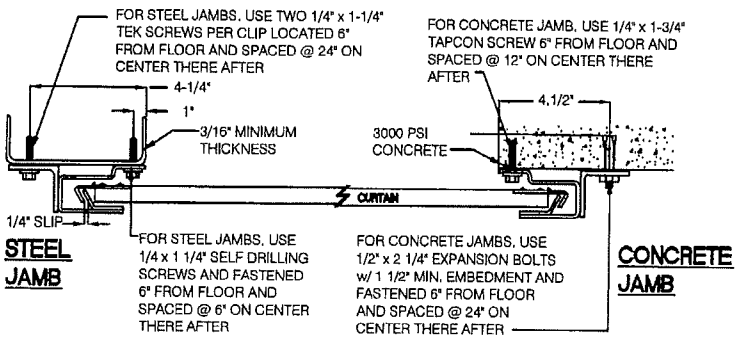


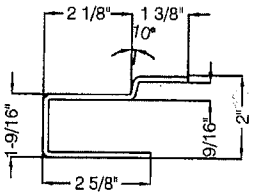
INTERIOR ELEVATION

SIDE ELEVATION

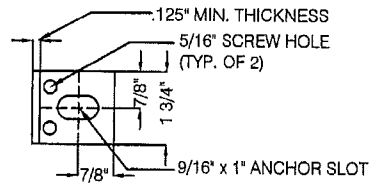


STEEL JAMB

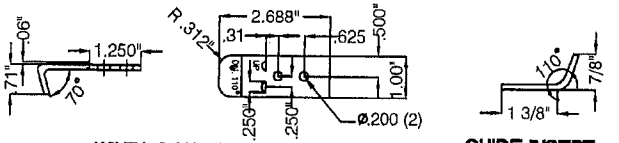
CONCRETE JAMB



SEE NOTE #2



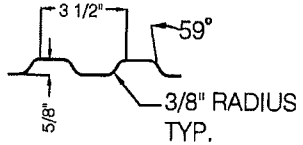
HEAVY DUTY GUIDE CLIP

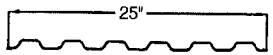


WINDLOCK CLIP (SEE NOTE #4)

GUIDE INSERT (SEE NOTE #3)

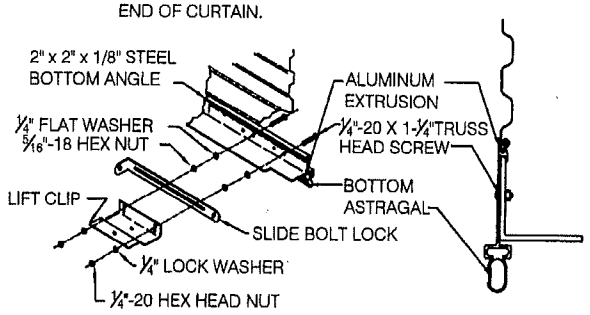
SEAM DETAIL



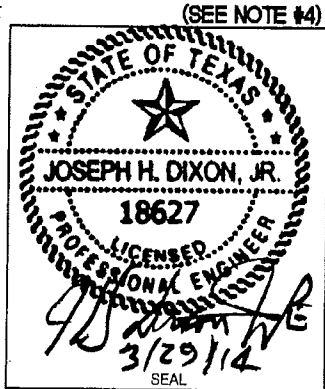


CORRUGATED SHEET

ONE LOCK LOCATED AT EACH END OF CURTAIN.



SLIDE BOLT LOCK AND BOTTOM BAR



SEAL

ASTA Door Corporation
4255 McEver Industrial Dr.
Acworth, GA 30101
PH:(770) 974-2600/Fax:(770) 974-1455
www.astadoor.com

MODEL 203M WINDLOCK COMMERCIAL SHEET DOOR

SCALE : VARIES (DO NOT SCALE DRAWINGS)	TEST SIZE 14'-0"W x 10'H	DESIGN PRESSURE +/- 40.0	TEST PRESSURE +/- 60
TOLERANCES FRACTION = +/- 1/32 .X = +/- .032 .XX = +/- .015 .XXX = +/- .005 < =/- 5	MODELS 203M 204M	TEST LOCATION CERTIFIED TESTING LABORATORIES 124 PREMIER ROAD ORLANDO, FL 32822	
DRAWN BY: BCLLC ISSUE: 02-11-14	DRAWING #507-3-203M-2		SHEET 1 OF 2

GENERAL NOTES:

1. STEEL FOR CORRUGATED SHEET ASTM-A653 WITH MINIMUM YIELD STRENGTH OF 80 KSI AND TENSILE STRENGTH OF 82 KSI. (GRADE 80)
2. GUIDES ROLL FORMED (12) GAUGE GALVANIZED STEEL.
3. GUIDE INSERT FORMED (12) GAUGE GALVANIZED STEEL.
4. (10) GAUGE GALVANIZED STEEL WINDLOCK CLIP FASTENED WITH TWO 3/16" x .440" POP RIVETS ON SIX CORRUGATIONS PER SIDE OF EACH SHEET.
5. THIS DOOR HAS BEEN DESIGNED AND TESTED IN ACCORDANCE WITH THE FLORIDA BUILDING CODE AND THE INTERNATIONAL BUILDING CODE. THE DESIGN WIND PRESSURES REQUIRED FOR ANY DOOR SHALL BE DETERMINED USING THE APPROPRIATE SECTION OF THE CODE HAVING JURISDICTION WHERE THE BUILDING IS LOCATED.
6. THIS DOOR HAS BEEN SUCCESSFULLY TESTED TO:
   -THE UNIFORM STATIC AIR PRESSURE TEST PER ASTM E-330 AND ANSI/DASMA 108 TO A DESIGN LOAD OF +/- 40.0PSF
   -REFERENCE ELEMENT-ORLANDO, TEST REPORT #ESP010520P, DATED: 8/17/12.
7. ALL FASTENERS SHALL BE GALVANIZED OR ZINC COATED WITH A MINIMUM TENSILE STRENGTH OF 60 KSI.
8. BOTTOM BAR ASSEMBLY FASTENED 5 3/4" FROM EACH END AND 12" O.C. FROM CENTER USING 1/4" x 1" CARRIAGE BOLTS.

203M Sheet Door

Summary of Catenary Forces for alternative doors
Compared to Element Materials Techology Report No.: ESP010520P, dated 8/17/12
Rolling Sheet Door
Test Door: 14' wide x 10' high, Design Windload +/- 40.0 psf
Static air pressure test conducted in accordance with ASTM E330-02 and DASMA 108-05

	Width	Design Windload		Sheet Door	
	ft	Pos psf	Neg psf	Model	gage in
14 x 10 Test Door	14	40	40	203M 204M	0.017 0.017
Calibration calculations for test door					
Comparative forces by calculation to determine maximum design pressure					
Max Door Size					
8 x 21	8	69.4	69.4	203M	0.017
9 x 21	9	69.4	69.4	203M	0.017
10 x 21	10	69.4	69.4	203M	0.017
11 x 21	11	59.1	59.1	203M	0.017
12 x 21	12	51.2	51.2	203M	0.017
13 x 21	13	45.0	45.0	203M	0.017
14 x 21	14	40.0	40.0	203M	0.017
15 x 21	15	35.9	35.9	203M	0.017
16 x 21	16	32.4	32.4	203M	0.017
17 x 21	17	29.5	29.5	203M	0.017
18 x 21	18	27.0	27.0	203M	0.017

Design wind forces are calculated to produce catenary forces at the guides equal to or less than those calculated for the test door. This indicates that the curtain, windlocks, windlock connections, guide angles, and jamb anchorages will all be stressed to approximately the same as those in the test door, provided that the door is constructed the same for all opening widths.

STATE OF TEXAS
JOSEPH H. DIXON, JR.
18627
LICENSED
PROFESSIONAL ENGINEER
3/29/14
SEAL

SCALE : VARIES (DO NOT SCALE DRAWINGS)

TOLERANCES
FRACTION = +/- 1/32
.X = +/- .032
.XX = +/- .015
.XXX = +/- .005 < =/- 5

DRAWN BY: BCLLC ISSUE: 02-11-14

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MODEL 203M WINDLOCK COMMERCIAL SHEET DOOR

TEST SIZE	DESIGN PRESSURE	TEST PRESSURE
14'-0"W x 10'H	+/- 40.0	+/- 60

MODELS
203M
204M

TEST LOCATION
CERTIFIED TESTING LABORATORIES
124 PREMIER ROAD
ORLANDO, FL 32822

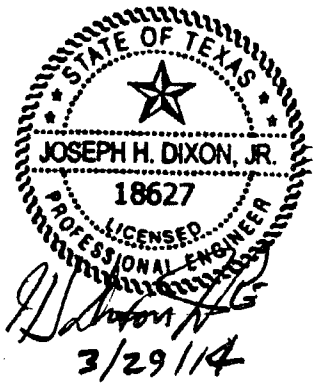
DRAWING #507-3-203M-2 SHEET 2 OF 2

ASTA Door Corp
Job No. 34003

203M Sheet Door

Joseph H. Dixon, Jr. P.E.
FL 7768, TX 18627
02/02/14

Summary of Catenary Forces for alternative doors for TDI (TEXAS)
Compared to Element Materials Techology Report No.: ESP010520P, dated 8/17/12
Rolling Sheet Door
Test Door: 14' wide x 10' high, Design Windload +/- 40.0 psf
Static air pressure test conducted in accordance with ASTM E330-02 and DASMA 108-05

	Width	Design Windload		Sheet Door		Catenary Force		Remarks
	ft	Pos psf	Neg psf	Model	gage in	Pos wind plf	Neg wind plf	
14 x 10 Test Door	14	40	40	203M	0.017			Test Door Design test pressure: +40 / -40 psf Max test pressure: +60.0 / -60.0 psf
Calibration calculations for test door						2035	2035	slip = 0.25 in
Comparative forces by calculation to determine maximum design pressure								All doors constructed same as test door slip = 0.25 in
Max Door Size								
8 x 21	8	69.4	69.4	203M	0.017	≤ 2034	≤ 2034	Forces <= test door, OK
9 x 21	9	69.4	69.4	203M	0.017	≤ 2034	≤ 2034	Forces <= test door, OK
10 x 21	10	69.4	69.4	203M	0.017	2034	2034	Forces <= test door, OK
11 x 21	11	59.1	59.1	203M	0.017	2033	2033	Forces <= test door, OK
12 x 21	12	51.2	51.2	203M	0.017	2033	2033	Forces <= test door, OK
13 x 21	13	45.0	45.0	203M	0.017	2035	2035	Forces <= test door, OK
14 x 21	14	40.0	40.0	203M	0.017	2035	2035	Test Door
15 x 21	15	35.9	35.9	203M	0.017	2035	2035	Forces <= test door, OK
16 x 21	16	32.4	32.4	203M	0.017	2036	2036	Forces <= test door, OK
17 x 21	17	29.5	29.5	203M	0.017	2035	2035	Forces <= test door, OK
18 x 21	18	27.0	27.0	203M	0.017	2036	2036	Forces <= test door, OK

Design wind forces are calculated to produce catenary forces at the guides equal to or less than those calculated for the test door. This indicates that the curtain, windlocks, windlock connections, guide angles, and jamb anchorages will all be stressed to approximately the same as those in the test door, provided that the door is constructed the same for all opening widths.