

SIX FINISH OPTIONS:

- White Topcoat
- Gray Topcoat
- Tan Topcoat
- Galvanized
- Stainless Steel
- Aluminum

Powder Coat Finish is available in a variety of color options

40-year film integrity and a 35-year no-chalk/no-fade limited paint warranty.

STANDARD FEATURES:

- Enclosed hood
- Reduction gear chain hoist
- 3-piece structural steel guides
- Double angle bottom bar with astragal
- 2-year limited warranty
- Guides, bottom bars, and headplates are powder coated black at the factory

SUPERIOR QUALITY. DURABILITY.

The **ASTA AMERICA 400 SERIES ROLLING SERVICE DOOR** is engineered for superior quality and durability, setting the standard in the industry. This versatile series features 3-inch slats available in 24, 22, 20, or 18-gauge steel, offered in flat, curved, or perforated profiles. Designed to accommodate a wide range of applications, the **400 Series** supports sizes up to 40 feet wide or 30 feet high (size limits vary by model). Options include Windload and Miami-Dade certifications, making it ideal for high-wind areas. With its extensive size range and customizable options, the **400 Series** is the perfect solution for both industrial and commercial applications.



OPTIONS

Miami Dade: Miami-Dade Impact certified (80 feet/sec impact speed & +60/-65 PSF) **

Electric Operation: Easy fast motorized operation at a push of a button (motor mounting plates available upon request).

Slide Bolt Locks: Dual steel slide bolt locks attached to bottom suitable for padlocks (padlocks by other) (standard for manual push-up operation).

Vision Panels: 5" x 3/4" cut out spaced approximately 3" apart and covered with clear Lexan (Flat Slant Only).

Hood Baffle: 8" wide PVC rubber riveted to the inside of the hood.

Guide Weather Seal: One-piece vinyl weather seal attached to door guide on the non-coil side (brush seal with retainer available upon request).

Windload: Available design to +/- 45 PSF for 16'0" wide (test size). Windload varies by model; for windload availability on larger sizes contact customer service.

High Cycle Springs: Available in 50,000 cycles and 100,000 cycles.



**Contact ASTA for size and options, some limitations may apply.

400 SERIES ROLLING SERVICE DOOR



SLAT PROFILE: Manufactured from commercial-grade galvanized steel and coated with super durable polyester paint backed by a 40-year film integrity and 25-year no-fade paint warranty. Injected polyurethane foam, effective insulating value to be R=7.2.



ENVIROCROM™ XMR POWDER COAT : Ultradurable polyester powder coat, with excellent chemical resistance, outdoor weathering, and scratch resistance.



GUIDES: Angles to be 3/16" minimum thickness structural steel with removable head stops and 30" service cut-out. Guide depth to provide slat penetration adequate to satisfy specified windloading.



MIAMI DADE/WINDLOAD: Available in FBC- and TDI-certified windload options, including **Miami-Dade County impact certification** (20' x 30' Max Size, +60/-65 PSF).



WEATHERSEAL-OPTIONAL: Optional vinyl-weatherseal, brush seal with retainer, or 8" wide PVC rubber riveted to the inside of the hood.



PASS DOOR-OPTIONAL: Metal pedestrian door integrated into the curtain, with the ability to swing frame open for clear opening.

MODEL	SLAT PROFILE	SLAT MATERIAL	SLAT SIZES	MAX SIZE	COLORS/FINISHES	GUIDE
424	Flat-265/ Curved-288	24-ga Cold Roll Galvanized Steel	Flat-2-5/8" x 5/8" Curved-2-5/8" x 7/8"	24' x 24'	White/Gray/Tan/ Galvanized/Powder Coat	Min. 3/16" Structural Steel
422	Flat-265/ Curved-288	22-ga Cold Roll Galvanized Steel	Flat-2-5/8" x 5/8" Curved-2-5/8" x 7/8"	26' x 26'	White/Gray/Tan/ Galvanized/Powder Coat	Min. 3/16" Structural Steel
420	Flat-265/ Curved-288	20-ga Cold Rolled Galvanized Steel	Flat-2-5/8" x 5/8" Curved-2-5/8" x 7/8"	26' x 26'	White/Gray/Tan/ Galvanized/Powder Coat	Min. 3/16" Structural Steel
418	Flat-265	18-ga Cold Rolled Galvanized Steel	Flat 2-5/8" x 5/8"	30' x 30' or 40' x 20'	White/Gray/Tan/ Powder Coat	Min. 3/16" Structural Steel
416A	Flat-265	Aluminum .050"	Flat 2-5/8" x 5/8"	16' x 16'	Aluminum or Powdercoat Aluminum	Min. 3/16" Structural Steel
422S/420S	Flat-265	22-ga & 20-ga Stainless Steel	Flat 2-5/8" x 5/8"	26' x 26'	Stainless Steel #4	Min. 3/16" Structural Steel

Exclusively Distributed by:

2025/03



For more information on the **400 Series**, please visit: ASTAAmerica.com or email us at: marketing@ASTAAmerica.com