



**Janus International 25 Year Rolling Steel
Limited Warranty for
Beckrypol Polyester Coating System**

Janus International's Rolling Steel doors come standard in a choice of five colors: bronze, grey, white, tan and orange. Each standard color is a two-part baked on system that has been formulated to withstand the most stringent conditions. Our standard paint finish has a 25 year film integrity warranty, guaranteed to hold up against peeling, cracking, blistering, flaking, splitting and delaminating. These colors are also warranted to not fade or change color for a period of 25 years.

Subject to all the provisions of this Warranty, Janus warrants to the Customer, and to no other person or entity, that the Product will be free from defects in material and workmanship and will not:

1. peel, crack, blister, flake, split or delaminate (except for such crazing or slight cracking as may occur on tightly roll-formed edges, brake bends, or embossing at the time of forming pre-painted sheet and is accepted as standard and will not constitute a basis for a complaint under this limited warranty) for a period of twenty (25) years from the date of application of purchase*;
2. fade or change color in excess of five (5) delta E Hunter units when applied on Vertical Exposure (on clean surfaces after removing dirt, other deposits and chalk per ASTM D 3984) as measured by Hunter Colorimeter D-25 or equivalent calculated in accordance with NCCA Bulletin I-1 (Reference ASTM D1482-57-T) and NCCA Prismatic Color Difference Booklet, Paragraph 3, Page 1, and will not chalk more than eight (8) units, ASTM D 4214-89 Method A, for a period of ten (10) years from date of application.
3. fade or change in color in excess of seven (7) delta E Hunter units when applied on Non-Vertical Exposure (on clean surfaces after removing dirt, other deposits and chalk per ASTM D 3984) as measured by Hunter Colorimeter D-25 or equivalent calculated in accordance with NCCA Bulletin I-1 (reference ASTM D1482-57-T) and NCCA Prismatic Color Difference Booklet, Paragraph 3, Page 1, and will not chalk more than six (6) units, ASTM D 4214-89, Method A, for twenty-five (25) years from date of application.

Peeling, cracking, blistering, flaking, splitting or delaminating must be visible without the use of instrumentation in order for the warranty with respect thereto to be invoked. Rust is covered only if the film integrity is intact; rust as a result of scratched surfaces will not be covered.

Color change shall be measured on the exposed painted surface that has been cleaned of surface soils and chalk, and the corresponding values measured on the original unexposed painted surface. It is understood that fading or color changes may not be uniform if the surfaces are not equally exposed to the sun and elements; *provided, however*, that such fading or color changes shall nevertheless not exceed the limits for fading or color changes set out above.

**DASMA #274 states that "a common occurrence with rolling steel door products, under normal usage of such products, is the wearing away of the painted surface of the curtain. This condition occurs as the result of the curtain repeatedly coiling upon itself, and then repeatedly uncoiling, upon the opening and closing of a rolling steel door". Therefore, normal wear and tear from metal-to-metal contact is not covered under the Janus International paint warranty.*

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In the event of a complaint, Janus and its vendor shall be given permission to access the product pertaining to the coil coating in question to determine the exact cause of failure. ASTM and NCCA testing procedures will be used.

Should the coil coating fail to comply with the limited warranty, Janus shall transfer the agreed upon liability for compliance to our paint vendor, who at their option, will pay for labor and material reasonably necessary to repaint, repair or replace the building part showing the failure. However, in order for the warranty to be in effect, you, the customer, must notify Janus International Corporation in writing of the failure within thirty (30) days of the discovery of such problem and provide proof of purchase. Should the coil coating vendor repaint, normal painting practice or other suitable alternatives will be used. This warranty applies to the part repainted, repaired or replaced by Janus' coating vendor, but only for the unexpired portion of the warranty period applicable to the original part.

This limited warranty does not apply to circumstances which we do not control, including:

- fire or other casualty or physical damage;
- unusual harmful fumes or foreign substances in the atmosphere, standing water or direct salt spray; mishandled products, e.g., any product which has been abused, altered, modified, used in a matter not originally intended, or stored contrary to Janus instructions, including:
 - damage to the product caused by condensation attributable to improper packaging, handling, shipping, processing, and/or installation;
 - damage due to failure of the substrate.

This warranty, extended by Janus, is backed completely and based solely on the warranty extended to Janus International by its coil coating vendor. Janus makes no other obligations. No warranty or guarantee is expressed or implied. Fitness and merchantability are excluded. Neither we, nor our vendor, have any other liability with respect to the coil coatings, whether based on warranty, negligence or other legal theory. We have no liability for consequential damages. This is the complete warranty. It sets out all Janus International's obligations and Janus' vendor's obligations regarding the coil coatings.

JANUS INTERNATIONAL

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