

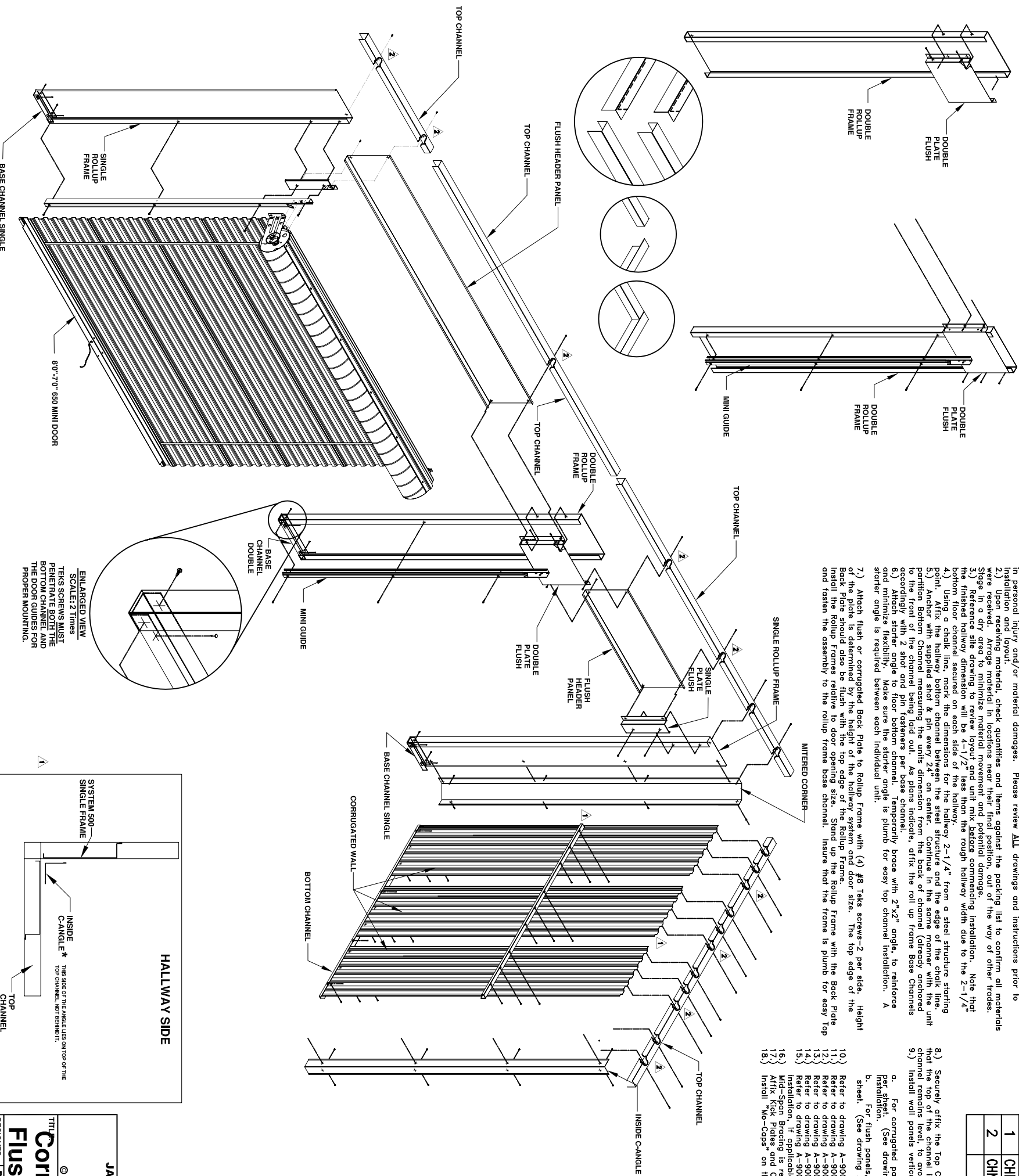
INSTALLATION NOTES:

- 1.) These door and hallway system instructions are intended for a professional installer such as a steel erector or door installer. Individuals without sufficient knowledge of the doors, hallways or steel components can pose a threat for potential injury or harm. Failure to follow instructions can result in personal injury and/or material damages. Please review ALL drawings and instructions prior to installation and layout.
- 2.) Upon receiving material, check quantities and items against the packing list to confirm all materials are present. Verify the condition of the material and the way of other trades.
- 3.) Reference site drawing to minimize material movement and potential damage.
- 4.) Stage in a dry area to minimize material movement and potential damage.
- 5.) The rough hallway dimension will be 4'-1/2" less than the rough hallway width due to the 2-1/4" bottom floor channel, secured on each side of the hallway.
- 6.) Using a chalk line, mark the dimensions for the hallway 2-1/4" from a steel structure starting point. Affix the hallway bottom channel between the steel structure and the edge of the chalk line.
- 7.) Anchor with supplied shot & pin every 24" on center. Continue in the same manner with the unit portion bottom channel measuring the units dimension from the back of channel (already anchored to the steel structure) to the unit's centerline. If necessary, strike the roll up frame base channels accordingly with 2 spot and pin fasteners per base channel.
- 8.) Attach starter angle to floor bottom channel. Temporarily brace with 2"x2" angle, to reinforce and minimize flexibility. Make sure the starter angle is plumb for easy top channel installation. A starter angle is required between each individual unit.
- 9.) Attach flush or corrugated Back Plate to Rollup Frame with (4) #8 Tek screws—2 per side. Height of the plate is determined by the height of the hallway system and door size. The top edge of the Back Plate should also be flush with the top edge of the Rollup Frame.
- 10.) The height of the Back Plate should also be flush with the top edge of the Rollup Frame with the Back Plate and the Rollup Frame. The Back Plate should be flush with the top edge of the Rollup Frame for easy top channel installation. Ensure that the frame is plumb for easy top channel installation.

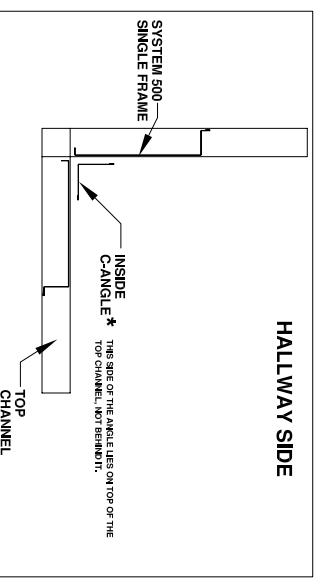
- 11.) Securely affix the Top Channel to existing steel structures, Starter Angles and/or Rollup Frames so that the top of the channel is 1/2" higher than the specified hallway system height. Ensure that the channel remains level, to avoid ill-fitting corrugated or flush wall panels. Ensure that the channel is installed vertically into the Floor Channel and Top Channel as recommended.
- 12.) Level before install wall panels vertically into Floor Channel and Top Channel as recommended.
- 13.) For corrugated panel, secure with 3 screws at the top and bottom—total fasteners being 6 per sheet. (See drawing A-900-005-0006 for detailed instructions and illustrations of Channel Installation.)
- 14.) For flush panels, secure with 2 screws at the top and bottom—total fasteners being 4 per sheet. (See drawing A-900-005-0006 for detailed instructions & illustration of Channel Installation.)
- 15.) Refer to drawing A-900-005-0003 for Flush Panel Installation. If applicable.
- 16.) Refer to drawing A-900-005-0003 for Flush Header Installation. If applicable.
- 17.) Refer to drawing A-900-005-0002 for Swing Door Installation.
- 18.) Refer to drawing A-900-005-0004 for Locker Floor and Locker Door Installation.
- 19.) Refer to drawing A-900-005-0012 for Locker Floor and Locker Door Installation.
- 20.) Refer to drawing A-900-005-0009, A-900-005-0010 & A-900-005-0011 for Soffit Installation, if applicable.
- 21.) Mid-Span Bracing is recommended over 8' 6" tall corrugated walls only.
- 22.) Affix Kick Plates and Corner Guards upon completion of the Hallway System.
- 23.) Install "No-Cops" on the back of ALL exposed screws.

Revisions

Rev.	Description	Date	APPRD.
0	RELEASED FOR DISTRIBUTION.	11/10/03	M.H.
1	CHNGD. DETAIL, ADDED DESIGNATIONS.	1/21/04	M.H.
2	CHNGD. DETAIL, ADDED OPENED SECTIONS.	2/10/04	B.B.



ENLARGED VIEW
SCALE: 2 Times
TEK'S SCREWS MUST PENETRATE BOTH THE BOTTOM CHANNEL AND THE DOOR GUIDES FOR PROPER MOUNTING.



Corrugated Hallway System w/ Flush Headers

- ▲ TEK'S SCREW #8 X 1/2"
- ▲ AIR ACTUATED FASTENERS
- ▲ STITCH TEK'S SCREW 1/4-20 X 1" PHILLIPS FLATHEAD 1/4-14 X 7/8"
- ▲ PHILLIPS SCREW (RAMA) SCREW

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Corrugated Hallway System with Flush Headers & Mitered Corners

DESIGNED:	Ben Johnson	DATE:	Dec 14, 2005
DRAWN:	Ben Johnson	DATE:	Dec 14, 2005
CHECKED:	Morgan Hodges	DATE:	Dec 14, 2005
APPROVED:	Morgan Hodges	DATE:	Dec 14, 2005

SIZE: DRAWING NUMBER: **A-900-005-0017** REV: 0
SCALE: 1:2 SHEET: 1 OF 1